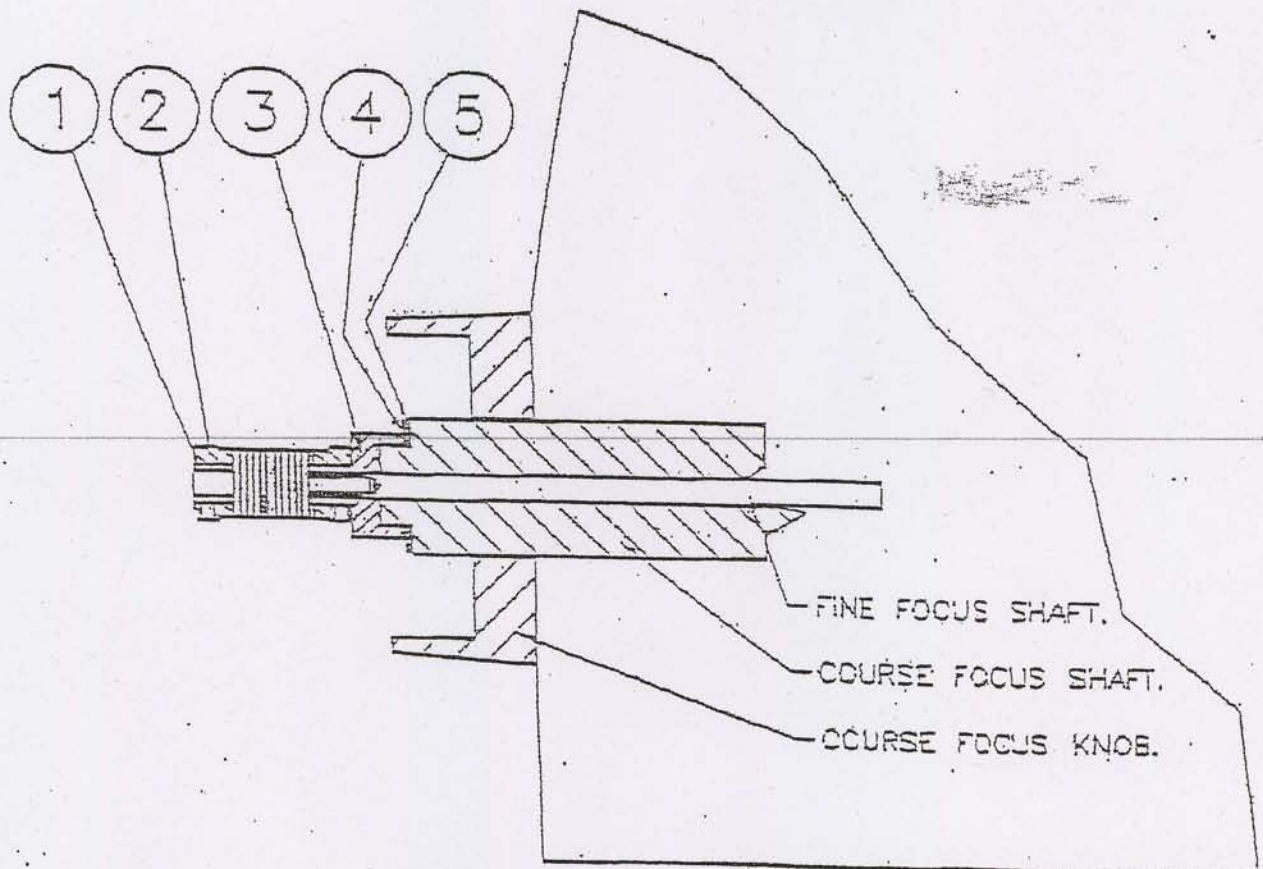


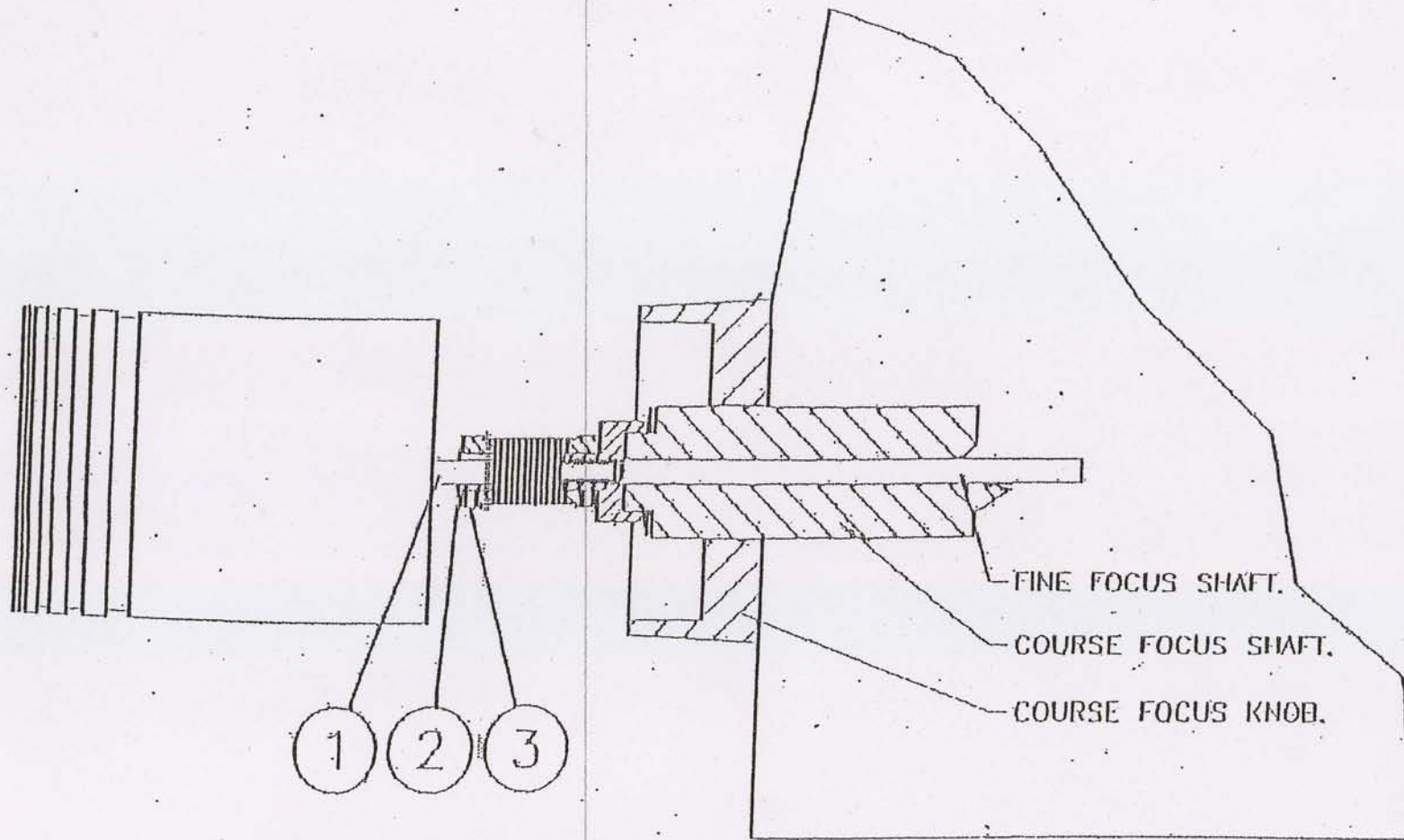
STEP 1 (PREPARE FOCUS SHAFT)

1. REMOVE SCREWER (ITEM 1).
2. UNSCREW ITEM 2 ,YOU MAY HAVE TO HOLD THE OPPOSITE FINE FOCUS SHAFT STILL TO DO THIS.
3. THE FINE FOCUS KNOB (ITEM 3) CAN NOW BE REMOVED.
4. RETAIN SPRING WASHER (ITEM 4) & PLAIN WASHER (ITEM 5).



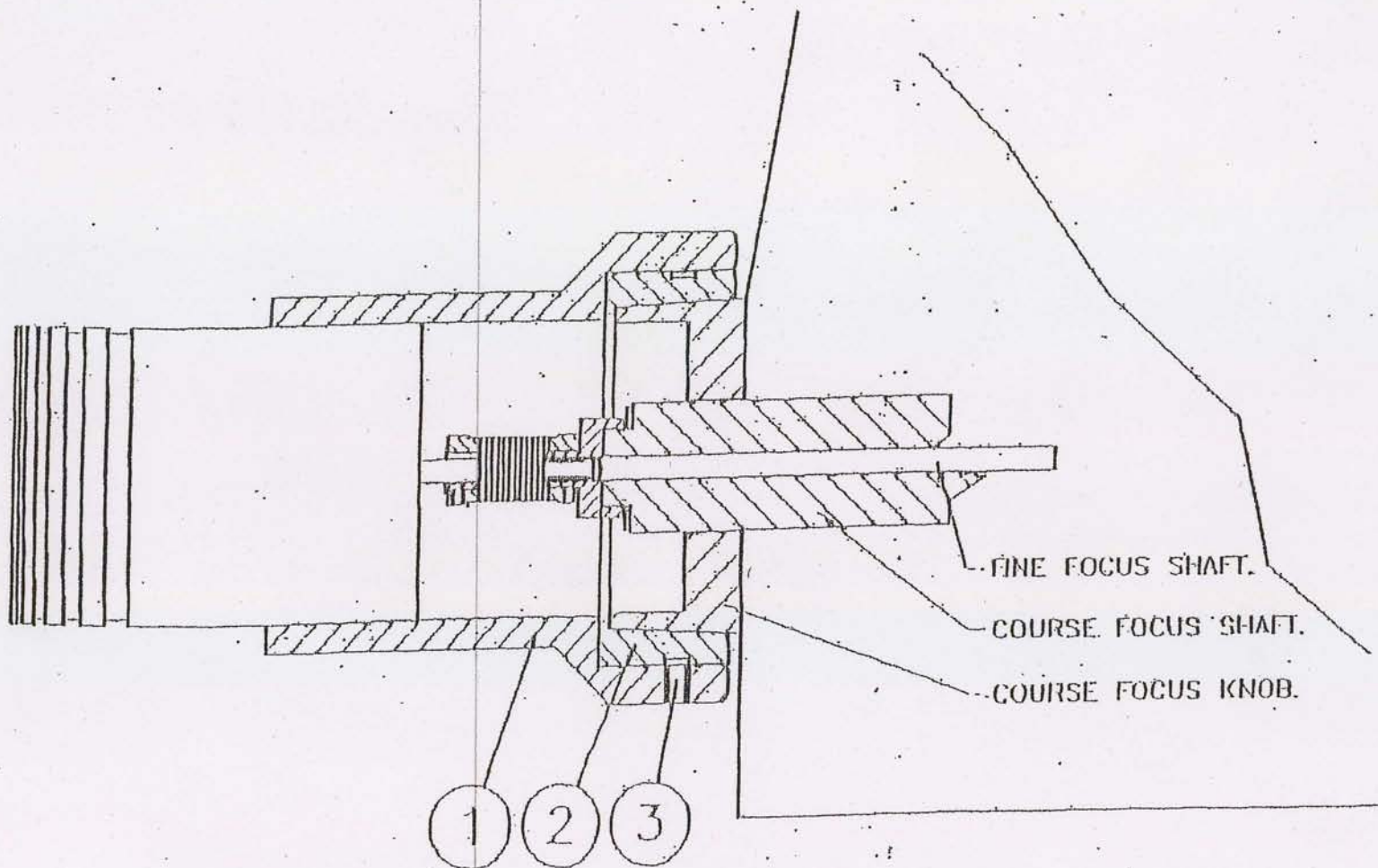
STEP 2 (COUPLING TO FINE FOCUS SHAFT)

1. ENSURE BORE REDUCER (ITEM 1) IS IN ONE END OF COUPLING (ITEM 2).
2. PUSH COLLAR (ITEM 3) INTO THE OTHER END OF THE COUPLING.
3. ENSURE THE WASHER (ITEM 5) & THE SPRING WASHER (ITEM 4) ARE PLACED OVER THE COURSE FOCUS SHAFT. THEY SHOULD NOW BE IN THE SAME POSITION AS THEY WERE IN STEP 1.
4. PUSH THE COLLAR AND COUPLING OVER THE FINE FOCUS SHAFT. IT WILL BE NECESSARY TO APPLY PRESSURE TO THE OTHER END OF THE FINE FOCUS SHAFT. THIS WILL STOP THE SHAFT FROM MOVING AND SET THE CORRECT TENSION ON THE SPRING WASHER.
5. THE TWO SET SCREWS IN THE COLLAR END OF THE COUPLING CAN NOW BE TIGHTENED.



STEP 3 (MOTOR HOUSING TO COUPLING)

1. PLACE MOTOR (ITEM 1) SHAFT INTO COUPLING (ITEM 2)
2. TIGHTEN GRUB SCREW (ITEM 3).



STEP 4 (MAIN BODY TO COURSE FOCUS KNOB)

1. PLACE MAIN BODY (ITEM 1) AND SLEEVE (ITEM 2) OVER THE MOTOR HOUSING AND COURSE FOCUS KNOB.
2. TIGHTEN THE THREE SET SCREWS (ITEM 3).